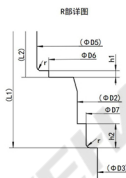
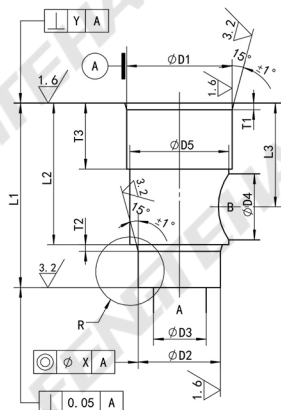


插装阀安装尺寸

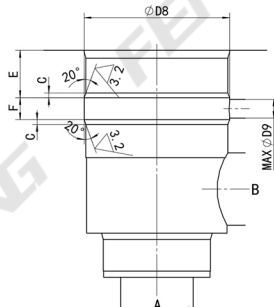
Installation Dimensions Of Cartridge Valves

插装阀的安装尺寸与 (ISO/DP7368:TWO-PORT SLIP SLIP-IN CATRIDGE VALVES CAVITIES) 的内腔各因素一致。

■ 插装阀安装尺寸



SFV、DSFV 系列插装阀
插孔内增加槽及 Z 控制口



公称 口径	L1		L2		L3	D1		D2		D3	D4	D5 最小
	基准尺寸	允许差	基准尺寸	允许差		基准尺寸	允许差	基准尺寸	允许差			
16	56	+0.1 0	43	+0.1 0	34	32	+0.039	25	+0.033 0	16		31.5
25	72		58		44	45	0	34	+0.039	25		44.5
32	85		70		52	60	+0.046	45	0	32		59.5
40	105		87		64	75	0	55	+0.046	40		74
50	122		100		72	90	+0.054	68	0	50		89
63	155	+0.2 0	130	+0.2 0	95	120	0	90	+0.054	63		119
80	205		175		130	145	+0.063	110	0	80		144
100	245		210		155	180	0	135	+0.063 0	100		179

公称 口径	D6	D7 最小	T1	T2	T2 +0.5 0	h1	h2	r 最大	X	Y
16	28.5	24.6	2	2	20	0.2	2	0.03	0.05	0.05
25	39.5	33.6	2.5	2.5	30					
32	52.5	44.6	2.5	2.5	30					
40	65	54.6	3	3	30					
50	75	67.6	3	3	35					
63	105	89.6	4	4	40	0.3	5	0.05	0.1	0.1
80	125	109.6	5	5	40					
100	157.5	134.6	5	5	50					

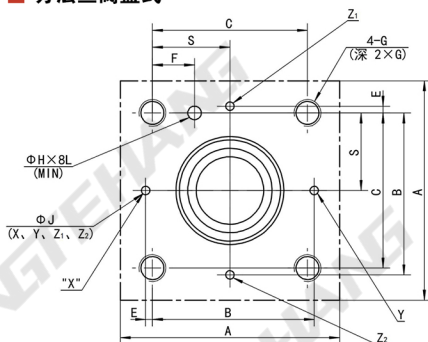
SFV、DSFV 系列插装阀插孔槽、先导孔尺寸

公称 口径	边距 E	槽宽 F	槽直径 D8	先导孔 D9	G
16	9.5	5	33	4	1.37
25	15	7	46	6	1.5
32	17.5	7	61	6	1.5
40	24.5	7	76	6	1.5

注)尺寸的允许差以JIS B0405-1977(切削加工尺寸的普通允许公差)中级(14级)为准。

■ 阀盖安装尺寸

■ 方法兰阀盖式



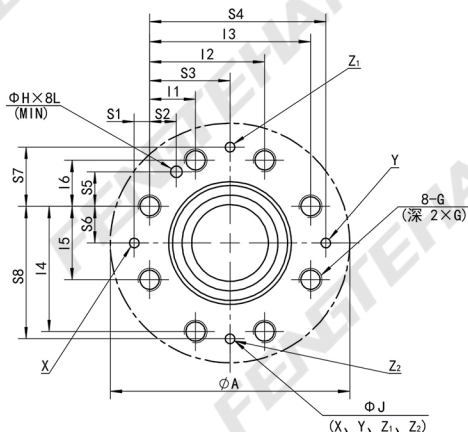
公称 口径	A ^{★1} +1.0 0	B ±0.2	C ±0.2	S ±0.2	E ±0.2	F ±0.2	G	H ^{★2}	J ^{★3}
16	65	48	46	23	2	12.5	M8	4	4
25	85	62	58	29	4	13	M12	6	6
32	102	76	70	35	6	18	M16	6	8
40	125	92.5	85	42.5	7.5	19.5	M20	6	10
50	140	108	100	50	8	20	M20	8	10
63	180	137.5	125	62.5	12.5	24.5	M30	8	12

★1.A的允许差适用于切削加工

★2.φH、φJ为钻孔

★3.φJ "X" "Y" "Z1""Z2" 中适当加工

■ 圆法兰阀盖式



公称 口径	A ^{★1} +1.0 0	S1 ±0.2	S2 ±0.2	S3 ±0.2	S4 ±0.2	S5 ±0.2	S6 ±0.2	S7 ±0.2	S8 ±0.2	L1 ±0.2	L2 ±0.2	L3 ±0.2	L4 ±0.2	L5 ±0.2	L6 ±0.2	G	H ^{★2}	J ^{★3}
80	250	7.6	35	92.4	192.4	43.6	38.3	61.7	138.3	64.1	130.7	184.8	130.7	76.6	54.1	M24	10	16
100	300	9.3	42.9	113.2	235.7	53.5	46.9	75.6	169.4	66.3	160.1	226.4	160.1	93.8	66.3	N30	10	20

★1.A的允许差适用于切削加工

★2.φH、φJ为钻孔

★3.φJ "X" "Y" "Z1""Z2" 中适当加工